Building an effective, high performances, single 18", front loaded subwoofer



18

18" subwoofer kit

- •High performance 18 inch subwoofer system.
- •Over damped design for better transient response.
- Compact box dimension.
- •Flared end vent design for air turbulence reducing.
- Internal bracing for cabinet loss reducing
- •Double driver choice is possible: 18ND9300 and 18LW1400 are basically the same speaker concept. Their performances are very similar except for a slightly more damping present in the 18ND9300. The 18ND9300 allows for a lighter weight box design. 18LW1400 represent the proper cost effective solution if same performances are required with less restrictive weight limits.

•18ND9300 woofer key features:

Neodymium magnet

4" interleaved sandwich voice coil

Double Silicon Spider

Double Demodulating Rings

900W AES power handling

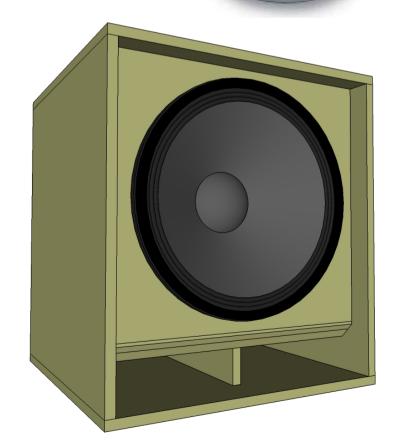
- •18LW1400 woofer key features:
- 4" interleaved sandwich voice coil

Double Silicon Spider

Double Demodulating Rings

1000W AES power handling





18" subwoofer kit

18ND9300



GENERAL SPECIFICATIONS				
NOMINAL DIAMETER	460mm	(18 in)		
RATED IMPEDANCE	8 ohms			
CONTINUOUS PINK NOISE (1)	900 W			
SENSITIVITY (2)	98 dB			
FREQUENCY RANGE (3)	28 ÷ 2500 Hz			
MAX RECOMM. FREQUENCY	500 Hz			
RECOMM. ENCLOSURE VOLUME	100 ÷ 300 lt.	(3,53 ÷ 10,6 cuft)		
VOICE COIL DIAMETER	100 mm	(4 in)		
NET WEIGHT	7,6 kg	(16,78 lb)		
THIELE-SMALL PARAMETERS (4)				
Fs	30 Hz			
Re	5 ohms			
Sd	0,1225 sq.mt.	(189,88 sq.in.)		
Qms	7,86			
Qes	0,29			
Ots	0.28			

322 lt.

184 gr.

24,4 Tm

2,02 mH

96,7 dB

± 9,5 mm

Vas

Mms

Le (1kHz)

Ref. Efficiency

Linear Mathematical Xmax (5)

1W@1m (half space)

18LW1400

(11,37 cuft)

(0,41 lb)

(± 0,37 in)



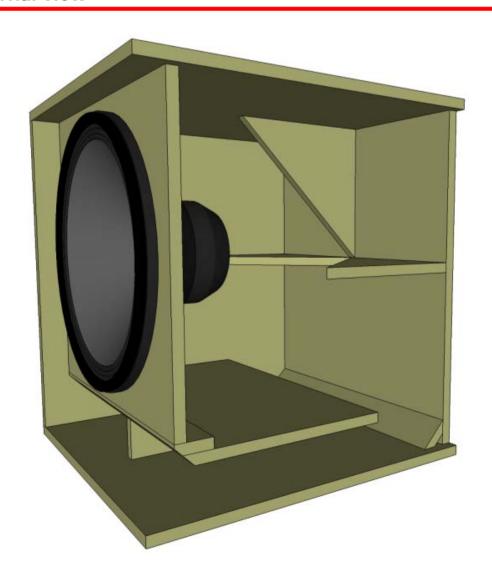
GENERAL SPECIFICATIONS				
NOMINAL DIAMETER	460mm	(18 in)		
RATED IMPEDANCE	8 ohms			
CONTINUOUS PINK NOISE (1)	1000 W			
SENSITIVITY (2)	98 dB			
FREQUENCY RANGE (3)	28 - 2500 Hz			
MAX RECOMM. FREQUENCY	500 Hz			
RECOMM. ENCLOSURE VOLUME	130 - 350 lt.	(4,59 - 12,36 cuft)		
VOICE COIL DIAMETER	100 mm	(3,95 in)		
NET WEIGHT	13,3 kg	(29,36 lb)		
THIELE-SMALL PARAMETERS (4)				
Fs	31 Hz			
Re	5 ohms			

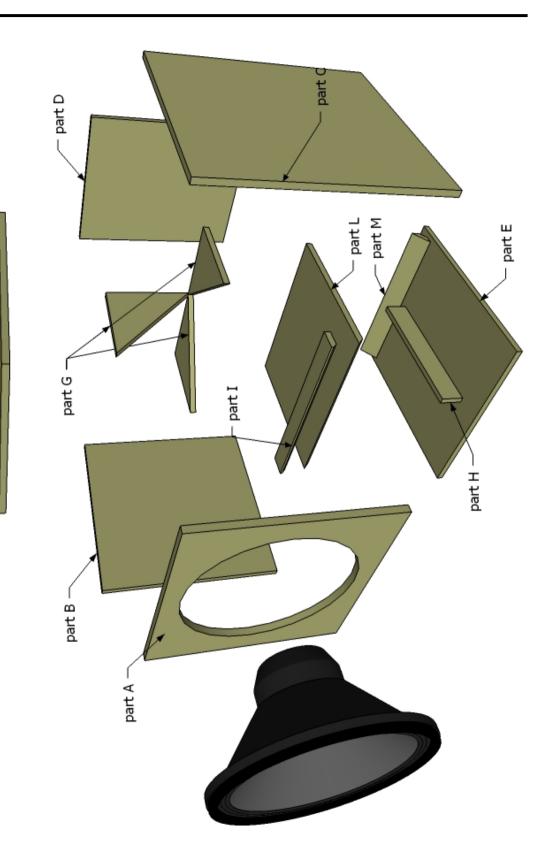
THIELE-SMALL PARAMETERS (4)		
Fs	31 Hz	
Re	5 ohms	
Sd	0,1225 sq. mt.	(189,88 sq. in.)
Qms	7,20	
Qes	0,31	
Qts	0,29	
Vas	297 lt.	(10,49 cuft)
Mms	190 gr.	(0,42 lb)
BL	24,7 Tm	
Linear Mathematical Xmax (5)	±9 mm	(± 0,35 in)
Le (1kHz)	2,3 mH	
Ref. Efficiency		
1W @ 1m (half space)	96,5 dB	

- •The enclosure should be made of baltic birch plywood (18mm thickness).
- •Bolts should be M5 or M6, 35mm or more length.
- •M5 or M6 T-Nuts are recommended.
- •Accurate damping of the cabinet interior is highly recommended.

- •An high density dampening material, such as Dacron or other synthetic fibers, is required for better performance.
- •Handling, rigging and connectors are at user's choice. It's very important that their placement should not influence in any way the proper vent functionality.

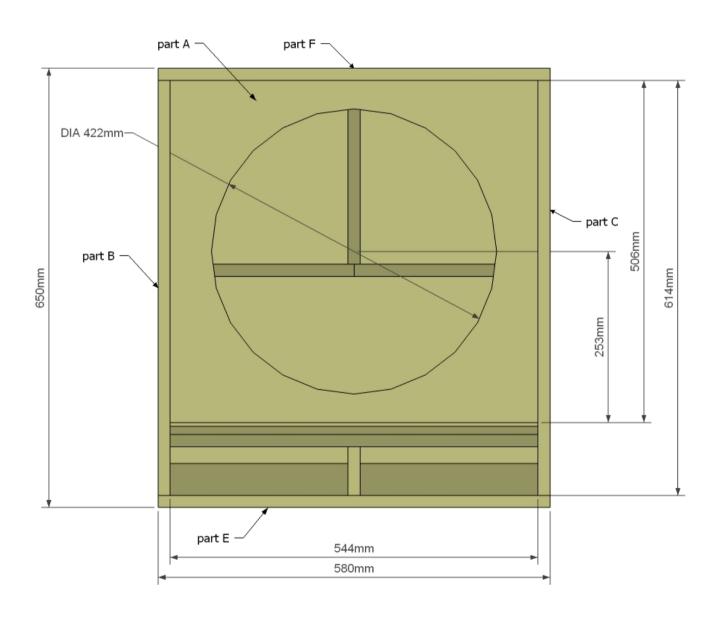
Internal view



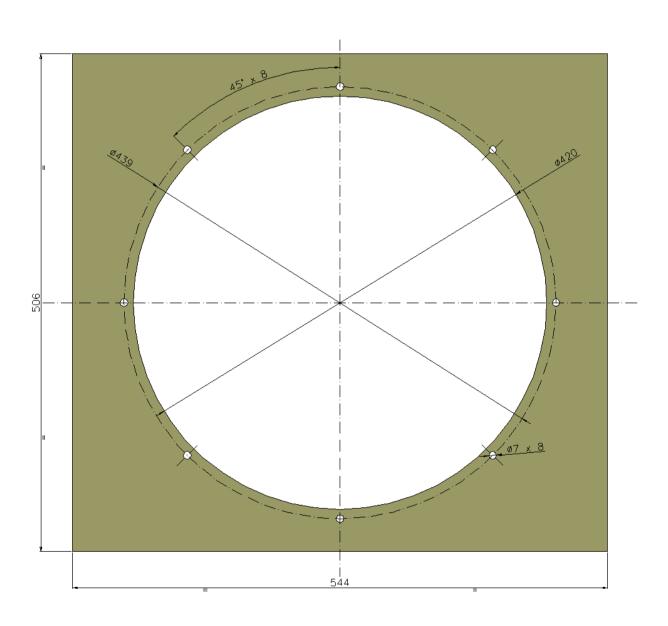


part F -

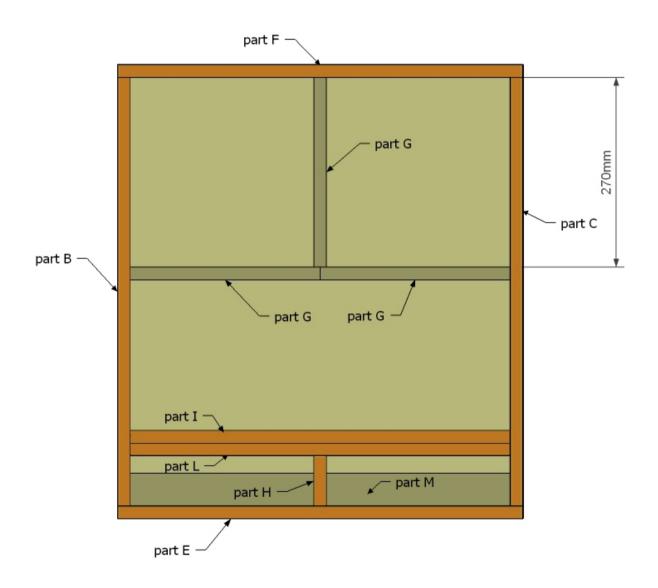
Front view



Front panel bolt holes

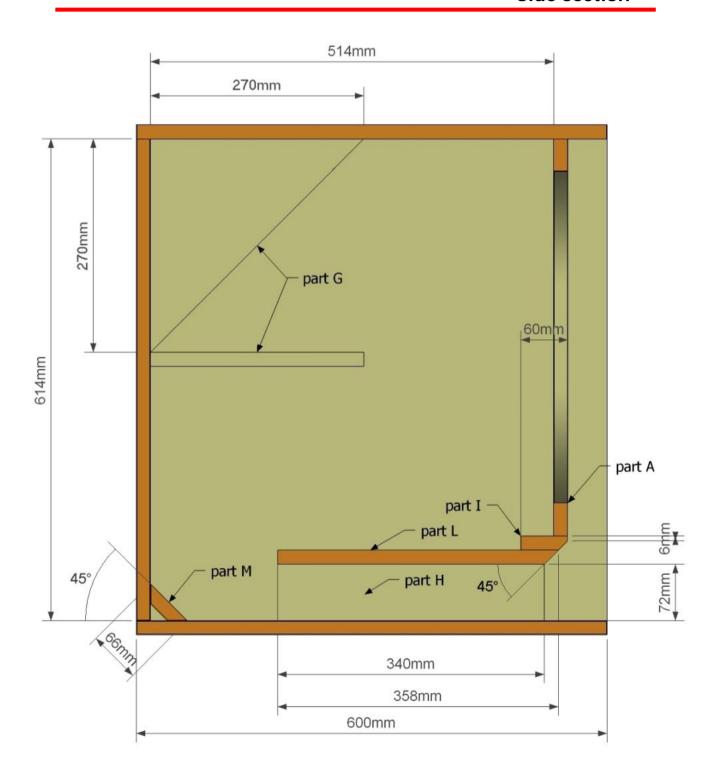


Front section



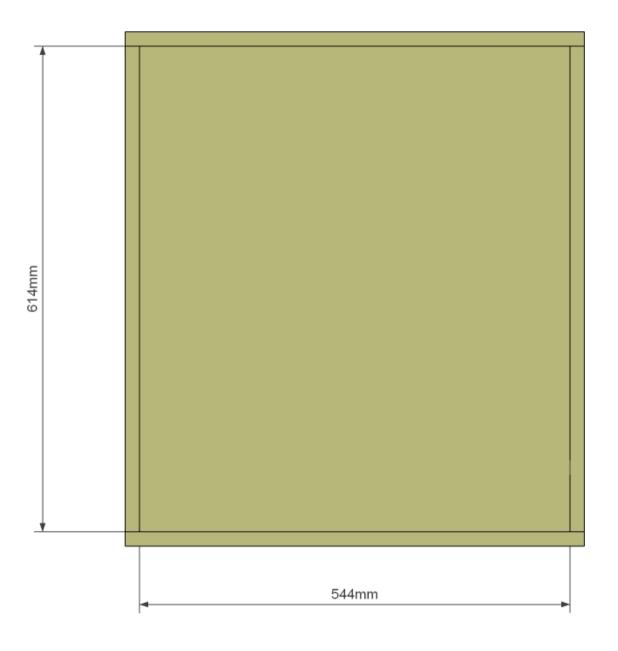
Woofer panel section

Side section

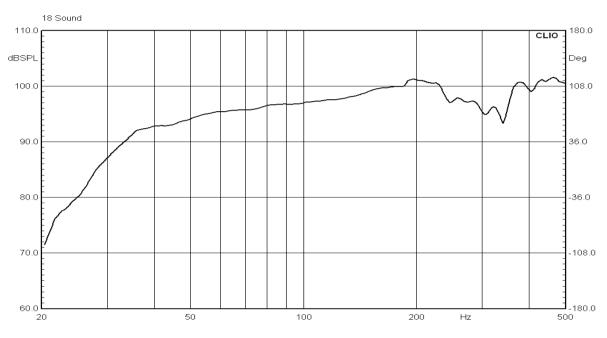




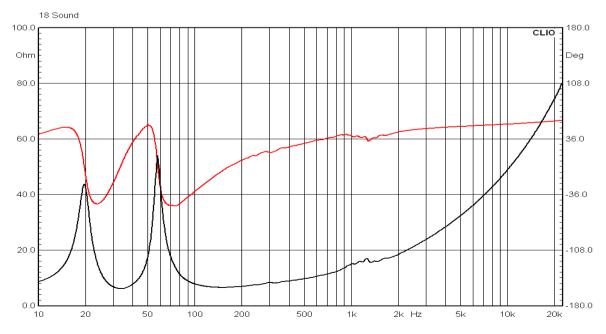
Rear panel



Measurements: 18ND9300/18LW1400

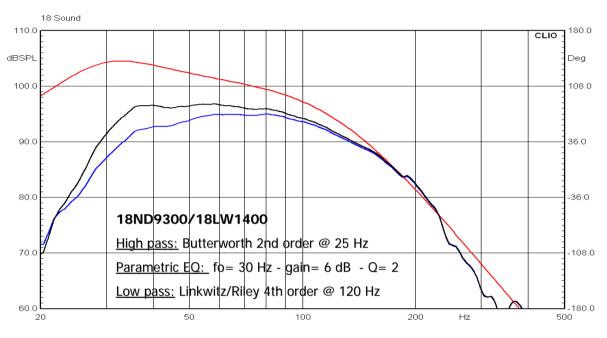


Frequency response - 1m@2.83Vrms



Impedance

Equalization settings suggestions



black: equalized response - red: EQ response - blue: LP only response